

CALCULATION CASES EXAMPLES FAQ Support Document

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- Automatic Door

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Introduction

In this document we show several label calculation examples for a better understanding of the system, showing the relative weight of the different factors for the three application classes:

- Industrial Doors: Cases 1A, 1B & 1C
- Pedestrian Doors: Cases 2A, 2B & 2C
- Residential Garage Doors: Case 3



Case 1A

LOW TRAFFIC INDUSTRIAL DOOR



12000

10000

8000

6000

4000

2000

0

0

t = 30 s, 20 s

1

2

3

Total Enegry Loss per year [kWh]

Location: Belgium $A = 4 \times 3,5 \text{ m}$ N = 1500 cycles per year

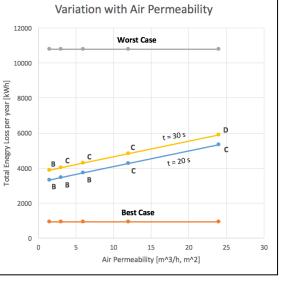
Stand-by Power = 10 W

Weight = 160 kgPower = 150 W

Climate Class CFd Size Class S3 **Traffic Class T1**

Variation with U 12000 Worst Case 10000 Total Enegry Loss per year [kWh] 8000 D t= 30 s D 6000 п c t = 20 s c4000 C В 2000 Best Case Best Case 0 5 6 7 5 10 4 0 Thermal Transmitance U [W/m^2, K] $U = 3 W/m^2 K$ $L = 6 m^3/h m^2 (50 Pa)$

t = 30 s, 20 s



Variation with Cycle Time 12000 Worst Case 10000 fotal Enegry Loss per year [kWh] 8000 E D 6000 D D c С 4000 в 2000 Best Case 0 0 10 20 30 40 50 60 70 80 90 Cycle Time [s]

 $U = 3 W/m^2 K$ $L = 6 m^3/h m^2 (50 Pa)$

Case 1B

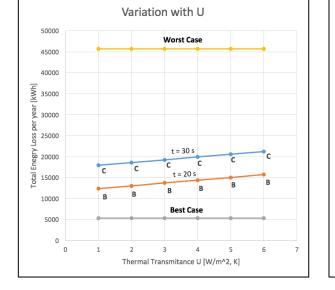
MEDIUM TRAFFIC INDUSTRIAL DOOR



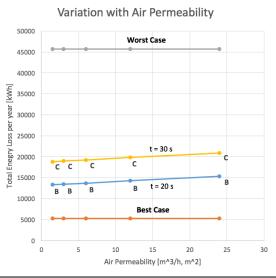


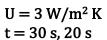
Climate Class CFd Size Class S4 Traffic Class T2

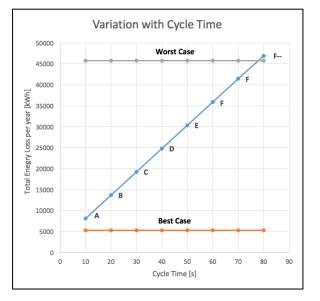
Weight = 160 kg Power = 150 W Stand-by Power = 10 W



 $L = 6 m^3/h m^2 (50 Pa)$ t = 30 s, 20 s







 $U = 3 W/m^2 K$ L = 6 m³/h m² (50 Pa)

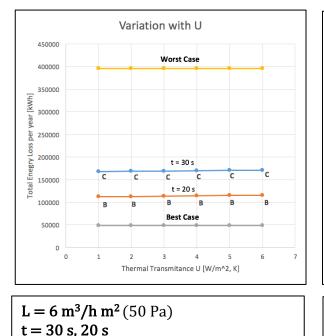
Case 1C

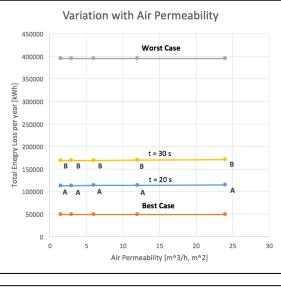
HIGH TRAFFIC INDUSTRIAL DOOR



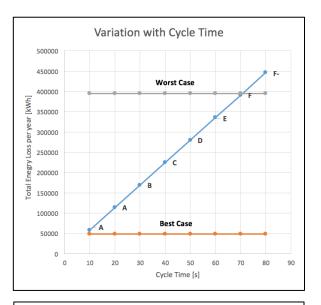
Location: BelgiumClimate Class CFd $A = 4 \ge 3,5 \mbox{ m}$ Size Class S4 $N = 150.000 \mbox{ cycles per year}$ Traffic Class T3

Weight = 160 kg Power = 150 W Stand-by Power = 10 W





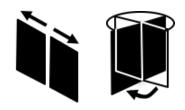
 $U = 3 W/m^2 K$ t = 30 s, 20 s



 $U = 3 W/m^2 K$ L = 6 m³/h m² (50 Pa)



LOW TRAFFIC PEDESTRIAN DOOR

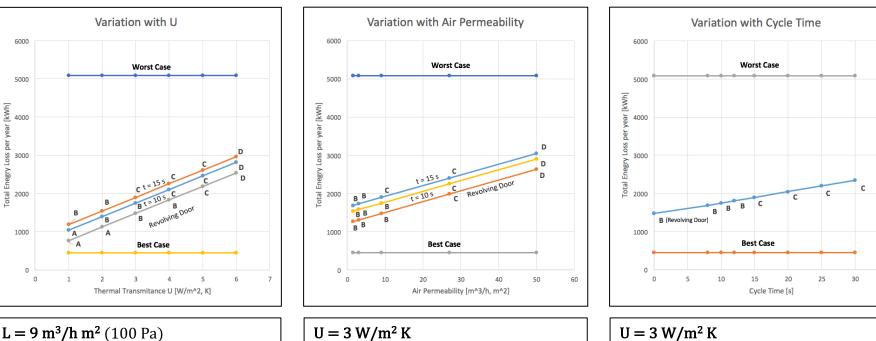


Location: Belgium $A = 3 \times 2,5 \text{ m}$ N = 1.500 cycles per year Climate Class CFd Size Class S4 Traffic Class T1

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Weight = 80 kg Power = 90 W Stand-by Power = 15 W

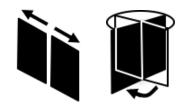
 $L = 9 m^3/h m^2 (100 Pa)$



 $L = 9 \text{ m}^3/\text{h} \text{ m}^2 (100 \text{ Pa})$ t = 15 s, 10 s, 0 s (revolving door) $U = 3 W/m^2 K$ t = 15 s, 10 s, 0 s (revolving door)



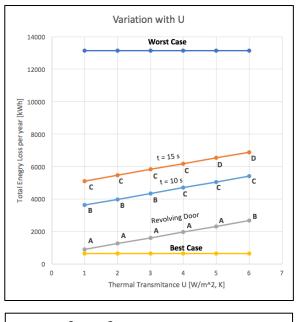
MEDIUM TRAFFIC PEDESTRIAN DOOR



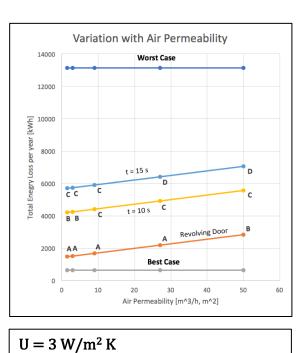


Climate Class CFd Size Class S4 Traffic Class T2

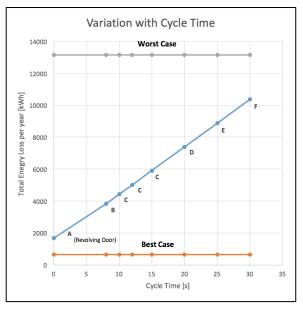
Weight = 80 kg Power = 90 W Stand-by Power = 15 W



 $L = 9 m^3/h m^2 (100 Pa)$ t = 15 s, 10 s, 0 s (revolving door)



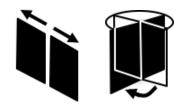
t = 15 s, 10 s, 0 s (revolving door)



 $U = 3 W/m^2 K$ L = 9 m³/h m² (100 Pa)

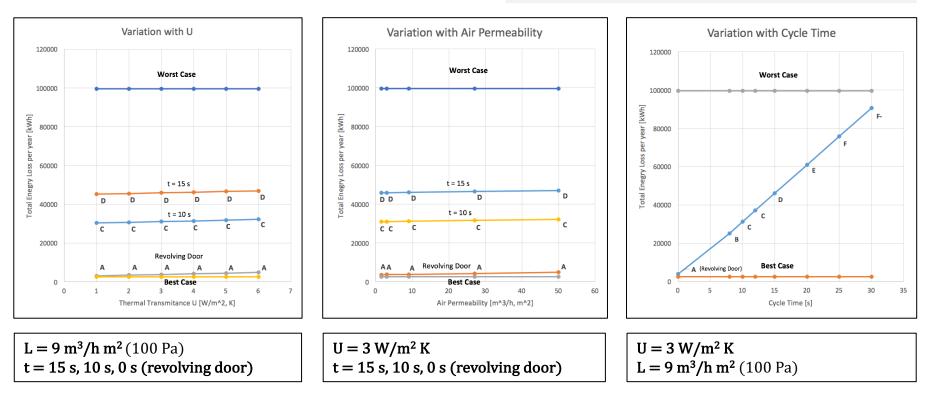


HIGH TRAFFIC PEDESTRIAN DOOR



Location: BelgiumClimate Class CFd $A = 3 \ge 2,5 \mbox{ m}$ Size Class S4 $N = 150.000 \mbox{ cycles per year}$ Traffic Class T3

Weight = 80 kg Power = 90 W Stand-by Power = 15 W



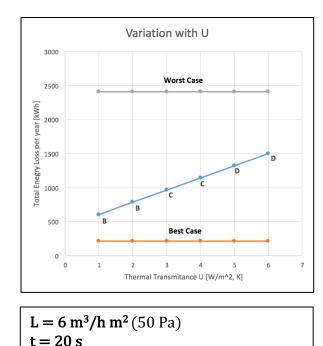


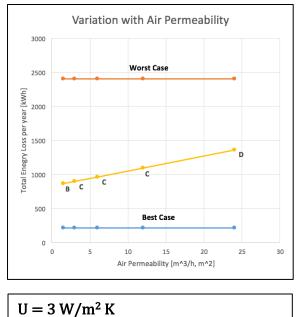
RESIDENTIAL GARAGE DOOR



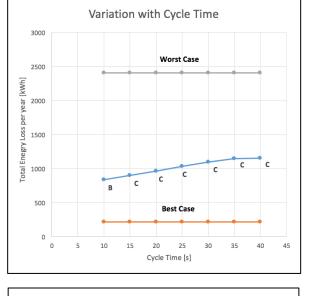
Location: Belgium $A = 2,5 \times 2,5 \text{ m}$ N = 1.500 cycles per year

Weight = 70 kg Power = 80 W Stand-by Power = 5 W Climate Class CFd Size Class S3 Traffic Class T1





t = 20 s



 $U = 3 W/m^2 K$ L = 6 m³/h m² (50 Pa)

Main Conclusions

- Air infiltration is by far the main factor for mediumhigh traffic industrial & pedestrian doors.
- With **low traffic**, thermal transmittance and air permeability are efficiency key factors.
- In medium & high traffic pedestrian doors, the A level label is only reachable with revolving doors
- **Residential garage** doors have **low traffic** by definition, so thermal transmittance and air permeability are the main efficiency factors.





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